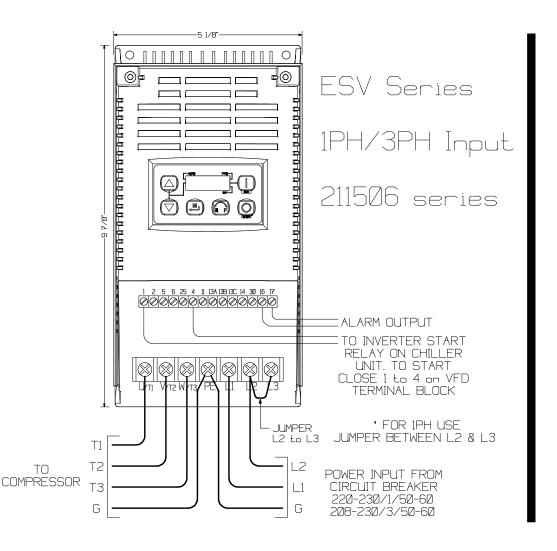
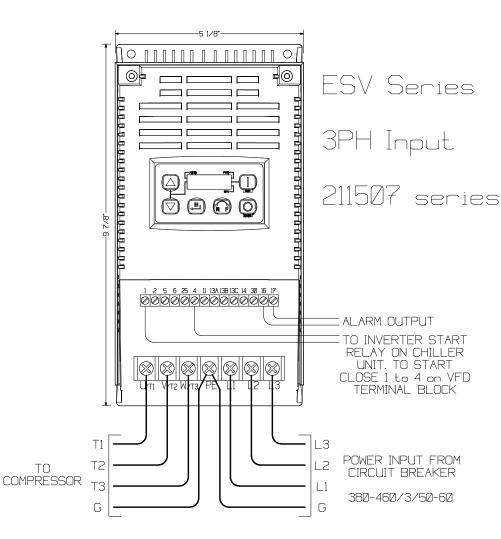


ESV Series Programming

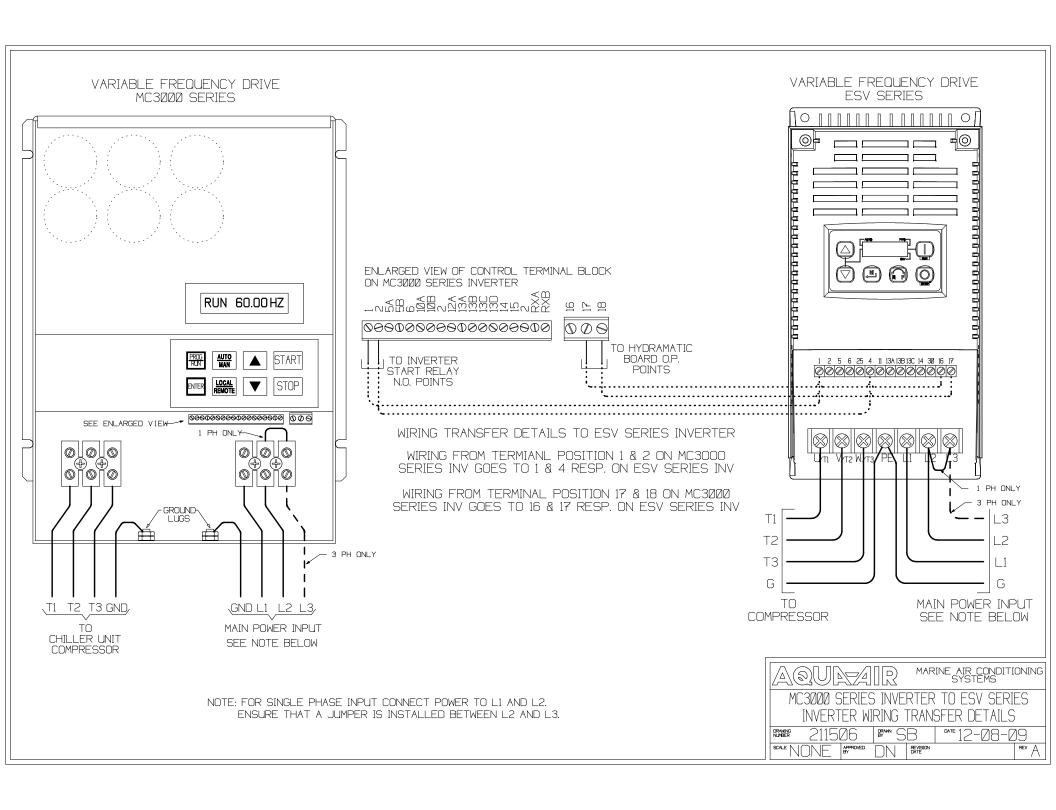
Modifications to Standard Programming						
Parameter	Setting					
P100	1					
P101	3					
P104	5					
P105	0					
P121	3					
P131	60					
P140	3					
P194	0019					





TO

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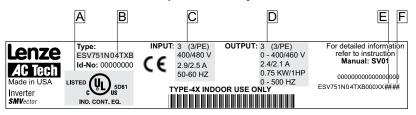


About These Instructions

This documentation applies to the SMV frequency inverter and contains important technical data regarding the installation, operation, and commissioning of the inverter.

These instructions are only valid for SMV frequency inverters with software revision 2.0 or higher (refer to drive nameplate, an example is shown below).

Please read these instructions in their entirety before commissioning the drive.



A	В	С	D	E	F
Certifications	Туре	Input Ratings	Output Ratings	Hardware Version	Software Version

Scope of delivery	Important
1 SMV Inverter with EPM installed (see Section 4.4) 1 Operating Instructions manual	After receipt of the delivery, check immediately whether the items delivered match the accompanying papers. Lenze-AC Tech does not accept any liability for deficiencies claimed subsequently. Claim: • visible transport damage immediately to the forwarder. • visible deficiencies /incompleteness immediately to your Lenze-AC Tech representative

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All information given in this documentation has been carefully selected and tested for compliance with the hardware and software described. Nevertheless, discrepancies cannot be ruled out. AC Technology does not accept any responsibility nor liability for damages that may occur. Any necessary corrections will be implemented in subsequent editions. This document is printed in the United States



Safety Information



1 Safety Information

General

Some parts of Lenze-AC Tech controllers can be electrically live and some surfaces can be hot. Non-authorized removal of the required cover, inappropriate use, and incorrect installation or operation creates the risk of severe injury to personnel and/or damage to equipment.

All operations concerning transport, installation, and commissioning as well as maintenance must be carried out by qualified, skilled personnel who are familiar with the installation, assembly, commissioning, and operation of variable frequency drives and the application for which it is being used.

Installation

Ensure proper handling and avoid excessive mechanical stress. Do not bend any components and do not change any insulation distances during transport, handling, installation or maintenance. Do not touch any electronic components or contacts. This drive contains electrostatically sensitive components, which can easily be damaged by inappropriate handling. Static control precautions must be adhered to during installation, testing, servicing and repairing of this drive and associated options. Component damage may result if proper procedures are not followed.

To ensure proper operation, do not install the drive where it is subjected to adverse environmental conditions such as combustible, oily, or hazardous vapors; corrosive chemicals; excessive dust, moisture or vibration; direct sunlight or extreme temperatures.

This drive has been tested by Underwriters Laboratory (UL) and is UL Listed in compliance with the UL508C Safety Standard. This drive must be installed and configured in accordance with both national and international standards. Local codes and regulations take precedence over recommendations provided in this and other Lenze-AC Tech documentation.

The SMVector drive is considered a component for integration into a machine or process. It is neither a machine nor a device ready for use in accordance with European directives (reference machinery directive and electromagnetic compatibility directive). It is the responsibility of the end user to ensure that the machine meets the applicable standards.

Electrical Connection

When working on live drive controllers, applicable national safety regulations must be observed. The electrical installation must be carried out according to the appropriate regulations (e.g. cable cross-sections, fuses, protective earth [PE] connection). While this document does make recommendations in regards to these items, national and local codes must be adhered to.

The documentation contains information about installation in compliance with EMC (shielding, grounding, filters and cables). These notes must also be observed for CE-marked controllers. The manufacturer of the system or machine is responsible for compliance with the required limit values demanded by EMC legislation.

Application

The drive must not be used as a safety device for machines where there is a risk of personal injury or material damage. Emergency Stops, over-speed protection, acceleration and deceleration limits, etc must be made by other devices to ensure operation under all conditions.

The drive does feature many protection devices that work to protect the drive and the driven equipment by generating a fault and shutting the drive and motor down by removing power. Mains power variances can also result in shutdown of the drive. When the fault condition disappears or is cleared, the drive can be configured to automatically restart, it is the responsibility of the user, OEM and/or integrator to ensure that the drive is configured for safe operation.





Safety Information

Explosion Proof Applications

Explosion proof motors that are not rated for inverter use lose their certification when used for variable speed. Due to the many areas of liability that may be encountered when dealing with these applications, the following statement of policy applies:

AC Technology Corporation inverter products are sold with no warranty of fitness for a particular purpose or warranty of suitability for use with explosion proof motors. AC Technology Corporation accepts no responsibility for any direct, incidental or consequential loss, cost or damage that may arise through the use of AC inverter products in these applications. The purchaser expressly agrees to assume all risk of any loss, cost or damage that may arise from such application.

Operation

Systems including controllers must be equipped with additional monitoring and protection devices according to the corresponding standards (e.g. technical equipment, regulations for prevention of accidents, etc.). The controller may be adapted to your application as described in this documentation.



DANGER!

- After the controller has been disconnected from the supply voltage, live components and power
 connection must not be touched immediately, since capacitors could be charged. Please observe the
 corresponding notes on the controller.
- · Close all protective covers and doors prior to and during operation.
- Do not cycle input power to the controller more than once every two minutes.
- In SMVector models that come equipped with an optional disconnect switch; the disconnect switch is a
 motor service disconnect not an inverter service disconnect. For servicing of the inverter it is necessary
 to remove mains power from the inverter and wait 3 minutes before attempting to service the inverter.

Safety Notifications

All safety information given in these Operating Instructions includes a visual icon, a bold signal word and a description.



Signal Word! (characterizes the severity of the danger)

NOTE (describes the danger and informs on how to proceed)

lcon		Signal Words	
<u>A</u>	Warning of hazardous electrical voltage	DANGER!	Warns of impending danger. Consequences if disregarded: Death or severe injuries.
Ŵ	Warning of a general danger	WARNING!	Warns of potential, very hazardous situations. Consequences if disregarded: Death or severe injuries.
<u> </u>	Warning of hot surface and risk of burn	WARNING! Hot Surface	Warns of potential,serious situations. Labels may be on or inside the equipment to alert people that surfaces may reach dangerous temperatures.
STOP	Warning of damage to equipment	STOP!	Warns of potential damage to material and equipment. Consequences if disregarded: Damage to the controller/drive or its environment.
i	Information	NOTE	Designates a general, useful note. If observed, then using the controller/drive system is made easier.



Safety Information



Harmonics Notification in accordance with EN 61000-3-2, EN 61000-3-12:

Operation in public supply networks (Limitation of harmonic currents i.a.w. EN 61000-3-2, Electromagnetic Compatibility (EMC) Limits). Limits for harmonic current emissions (equipment input current up to 16A/phase).

Directive	Total Power connected to Mains (public supply)	Additional Measures Required for Compliance (2)
	< 0.5kW	with mains choke
EN 61000-3-2	0.5 1kW	with active filter
	> 1kW	complies without additional measures
EN 61000-3-12	16 75amp	Additional measures are required for compliance with the standard

- (1) For compliance with EMC regulations, the permissable cable lengths may change.
- (2) The additional measures described only ensure that the controller meets the requirements of the EN 61000-3-2. The machine/system manufacturer is responsible for the machine's compliance with the regulations.

Safety Information in accordance with EN 61800-5-1:



DANGER! Hazard of Electrical Shock

Capacitors retain charge for approximately 180 seconds after power is removed. Allow at least 3 minutes for discharge of residual charge before touching the drive.



WARNING!

- This product can cause a d.c. current in the PE conductor. Where a residual current-operated (RCD) or monitoring (RCM) device is used for protection in case of direct or indirect contact, only an RCD or RCM Type B is allowed on the supply side of this product.
- Leakage Current may exceed 3.5mA AC. The minimum size of the PE conductor shall comply with local safety regulations for high leakage current equipment.
- In a domestic environment, this product may cause radio interference in which case supplementary mitigation measures may be required.



NOTE

Control and communications terminals provide reinforced insulation when the drive is connected to a power system rated up to 300V rms between phase to ground (PE) and the applied voltage on Terminals 16 and 17 is less than 150VAC between phase and ground.

Control and communications terminals provide basic insulation when the drive is connected to a power system rated up to 300V between phase to ground (PE) and the applied voltage on terminals 16 and 17 is less than 250 VAC between phase phase and ground (PE).

Safety Information in accordance with UL:

Note for UL approved system with integrated controllers: UL warnings are notes which apply to UL systems. The documentation contains special information about UL.



- Suitable for use on a circuit capable of delivering not more than 200,000 rms symmetrical amperes, at the maximum voltage rating marked on the drive.
- Use minimum 75 °C copper wire only.
- Shall be installed in a pollution degree 2 macro-environment.
- NEMA 1 (IP31) models shall be installed in a pollution degree 2 macro-environment.

Torque Requirements (in accordance with UL) are listed in section 3.2.1, Power Connections.



SV01G

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2 Technical Data

2.1 Standards and Application Conditions

Conformity	CE	Low Voltage (2006/95/EC) & EMC (2004/108/EC) Directives				
Approvals	UL508C	Underwriters Laboratories -Power Conversion Equipment				
Input voltage phase imbalance	≤ 2%					
Humidity	≤ 95% non-condens	sing				
	Transport	-25 +70°C				
Temperature range	Storage	-20 +70°C				
	Operation	-10 +55°C (with 2.5%/°C current derating above +40°C)				
Installation height	0 - 4000m a.m.s.l.	(with 5%/1000 m current derating above 1000m a.m.s.l.)				
Vibration resistance	acceleration resistant up to 1.0g					
Earth leakage current	> 3.5 mA to PE					
Max Permissable Cable Length (1)	<= 4.0 Hp (3.0 kW)	30 meters shielded, 60 meters un-shielded				
wax remissable cable Length "	=> 5.0 Hp (3.7 kW)	50 meters shielded, 100 meters un-shielded.				
Enclosure	IP31/NEMA 1	IP65/NEMA 4X				
Protection measures against	· '	ault, phase loss, over voltage, under voltage, temperature, motor overload				
	< 0.5kW	with mains choke				
Compliance with EN 61000-3-2 Requirements (2)	0.5 1kW	with active filter				
nequirements ·	> 1kW	without additional measures				
Compliance with EN 61000-3-12 Requirements (2)	16 75amp	Additional measures required for compliance with EN 61000-3-12				

Operation in public supply networks (Limitation of harmonic currents i.a.w. EN 61000-3-2, Electromagnetic Compatibility (EMC) Limits). Limits for harmonic current emissions (equipment input current up to 16A/phase).

- (1) The stated cable lengths are permissible at default carrier frequencies (refer to parameter P166).
- (2) The additional measures described only ensure that the controller meets the requirements of the EN 61000-3-2. The machine/system manufacturer is responsible for the machine's compliance with the regulations.







2.2 SMV Type Number Designation

The table herein describes the Type numbering designation for the SMVector Inverter models.

	ESV	152	NO	2	T	X	В
Electrical Products in the SMVector Series							
Power Rating in kW:							
251 = 0.25kW (0.33HP)	113 = 11.0	kW (15HP)					
371 = 0.37kW (0.5HP)	153 = 15.01	(W (20HP)					
751 = 0.75kW (1HP)	183 = 18.51	kW (25HP)					
112 = 1.1kW (1.5HP)	223 = 22.01	(W (30HP)					
152 = 1.5kW (2HP)							
222 = 2.2kW (3HP)							
302 = 3.0kW (4HP)							
402 = 4.0kW (5HP)							
552 = 5.5kW (7.5HP)							
752 = 7.5kW (10HP)							
Installed I/O & Communication Module(s):			_				
C_ = CANopen (Available all models)	The "_" bla	nk can be:					
D_ = DeviceNet (Available all models)	0 = Standar	d Keypad					
E_{-} = Ethernet/IP, ModBus TCP/IP (Avail all models)	N = No Key	oad (NEMA 4X	(/ IP65 only)				
R_ = RS-485 / ModBus /Lecom (Avail all models)	P = Potentio	meter					
P_ = ProfiBus-DP (Available all models)							
N_ = No Communications installed (Non-IP20)							
Input Voltage:							
1 = 120 VAC (doubler output) or 240 VAC							
2 = 240 VAC							
4 = 400/480 VAC							
6 = 600 VAC					<u> </u>		
Input Phase:							
S = Single Phase Input only							
Y = Single or Three Phase Input							
T = Three Phase Input only							
Input Line Filter							
F = Integral EMC Filter							
L = Integral EMC Filter and Integrated Line Disconn	ect (NEMA 4X/II	P65 Models or	nly)				
M = Integrated Line Disconnect (NEMA 4X/IP65 Mo	dels only)						
X = No EMC Filter/No Line Disconnect							
Enclosure:							
B = NEMA 1/IP31; Indoor only							
C = NEMA 4X/IP65; Indoor only; Convection cooled							
D = NEMA 4X/IP65; Indoor only; Fan cooled							
E = NEMA 4X/IP65; Indoor/Outdoor; Convection cod	oled						
F = NEMA 4X/IP65; Indoor/Outdoor; Fan cooled							



NOTE

Prior to installation make sure the enclosure is suitable for the end-use environmentVariables that influence enclosure suitability include (but are not limited to) temperature, airborne contaminates, chemical concentration, mechanical stress and duration of exposure (sunlight, wind, precipitation).





2.3 Ratings

120V / 240VAC Models

Mains = 120V Single Phase (1/N/PE) (90132V), 240V Single Phase (2/PE) (170264V); 4862Hz											
Туре	Power		Mains Current		Output Current		Heat Loss (Watts)		atts)		
	Нр	kW	120V A	240V A	Cont (I _n) A	Max I %	N1/IP31	N4X/IP65 No filter	N4X/IP65 W/ filter		
ESV2511S	0.33	0.25	6.8	3.4	1.7	200	24				
ESV3711S	0.5	0.37	9.2	4.6	2.4	200	32	32			
ESV7511S	1	0.75	16.6	8.3	4.2	200	52	41			
ESV1121S	1.5	1.1	20	10.0	6.0	200	74	74			

NOTES:

Output Current: The Output Current Maximum (%) is a percentage of the Output Current Continuous Amps (In) rating and is adjustable in parameter P171.

240VAC Models

Mains = 240V Single Phase (2/PE) (170264V); 4862Hz											
Туре	Po	wer	Mains Current	Output	t Current	Heat Loss (Watts)					
	Hp kW		240V A	Cont (I _n) A	Max I %	N1/IP31	N4X/IP65 No filter	N4X/IP65 W/ filter			
ESV2512S	0.33	0.25	3.4	1.7	200	20					
ESV3712S	0.5 0.37		5.1	2.4	200			30			
ESV7512S	1	0.75	8.8	4.2	200			42			
ESV1122S	1.5	1.1	12.0	6.0	200			63			
ESV1522S	2 1.5		13.3	7.0	200			73			
ESV2222S	3	2.2	17.1	9.6	200			97			

240V Single	240V Single Phase (2/PE) (170264V), 240V Three Phase (3/PE) (170264V); 4862Hz										
Type	Po	wer	Mains Current		Output Current		Heat Loss (Watts)		atts)		
	Нр	kW	1~ (2/PE) A	3~ (3/PE) A	Cont (I _n) A	Max I %	N1/IP31	N4X/IP65 No filter	N4X/IP65 W/ filter		
ESV3712Y	0.5	0.37	5.1	2.9	2.4	200	27	26			
ESV7512Y	1	0.75	8.8	5.0	4.2	200	41	38			
ESV1122Y	1.5	1.1	12.0	6.9	6.0	200	64	59			
ESV1522Y	2	1.5	13.3	8.1	7.0	200	75	69			
ESV2222Y	3	2.2	17.1	10.8	9.6	200	103	93			





240V Three Phase (3/PE) (170264V); 4862Hz											
Туре	Po	wer	Mains Current	Output	t Current	Heat Loss (Watts)					
	Нр	kW	240V A	Cont (I _n) A			N4X/IP65 No filter	N4X/IP65 W/ filter			
ESV1122T	1.5	1.1	6.9	6	200	64					
ESV1522T	2	1.5	8.1	7	200	75					
ESV2222T	3 2.2		10.8	9.6	200	103					
ESV4022T	5	4.0	18.6	16.5	200	154	139				
ESV5522T	7.5	5.5	26	23	200	225	167				
ESV7522T	10	7.5	33	29	200	274	242				
ESV1132T	15 11		48	42	180	485					
ESV1532T	20	15	59	54	180	614					

NOTES:

Output Current: The Output Current Maximum (%) is a percentage of the Output Current Continuous Amps (In) rating and is adjustable in parameter P171.

400...480VAC Models

400 4	80V Thre	ee Phase	(3/PE) (400V: 34	104	40V),	(480	V: 34	0528V);	4862Hz	
Туре	Po	wer	Mains	Current	0	utput	Curre	ent	Hea	at Loss (Wa	atts)
	Нр	kW	400V A	480V A	1	t (I _n)		ax I	N1/IP31	N4X/IP65 No filter	N4X/IP65 W/ filter
					400V	480V	400V	480V			
ESV3714T	0.5	0.37	1.7	1.5	1.3	1.1	175	200	23	21	25
ESV7514T	1	0.75	2.9	2.5	2.4	2.1	175	200	37	33	37
ESV1124T	1.5	1.1	4.2	3.6	3.5	3.0	175	200	48	42	46
ESV1524T	2	1.5	4.7	4.1	4.0	3.5	175	200	57	50	54
ESV2224T	3	2.2	6.1	5.4	5.5	4.8	175	200	87	78	82
ESV3024T	4	3.0	8.3	7.0	7.6	6.3	175	200			95
ESV4024T	5	4.0	10.6	9.3	9.4	8.2	175	200	128	103	111
ESV5524T	7.5	5.5	14.2	12.4	12.6	11.0	175	200	178	157	165
ESV7524T	10	7.5	18.1	15.8	16.1	14.0	175	200	208	190	198
ESV1134T	15	11	27	24	24	21	155	180	418		
ESV1534T	20	15	35	31	31	27	155	180	493		
ESV1834T	25	18.5	44	38	39	34	155	180	645		
ESV2234T	30	22	52	45	46	40	155	180	709		

NOTES:

Output Current: The Output Current Maximum (%) is a percentage of the Output Current Continuous Amps (In) rating and is adjustable in parameter P171.

For 400...480 VAC models, the output current maximum (%) in the 400V column is used when P107 = 0

For 400...480 VAC models, the output current maximum (%) in the 480V column is used when P107 = 1





600VAC Models

	(600V Thr	ee Phase (3/PE)	(42566	0V); 486	2Hz			
Туре	Po	wer	Mains Current	Output	t Current	Heat Loss (Watts)			
	Нр	kW	А	Cont (I _n) A	Max I %	N1/IP31	N4X/IP65 No filter	N4X/IP65 W/ filter	
ESV7516T	1	0.75	2	1.7	200	37	31		
ESV1526T	2	1.5	3.2	2.7	200	51	43		
ESV2226T	3	2.2	4.4	3.9	200	68	57		
ESV4026T	5	4	6.8	6.1	200	101	67		
ESV5526T	7.5	5.5	10.2	9	200	148	116		
ESV7526T	10	7.5	12.4	11	200	172	152		
ESV1136T	15	11	19.7	17	180	380			
ESV1536T	20	15	25	22	180	463			
ESV1836T	25	18.5	31	27	180	560			
ESV2236T	30	22	36	32	180	640			

NOTES:

Output Current: The Output Current Maximum (%) is a percentage of the Output Current Continuous Amps (In) rating and is adjustable in parameter P171.



STOP!

- For installations above 1000m a.m.s.l., derate I_n by 5% per 1000m, do not exceed 4000m a.m.s.l.
- Operation above 40°C, derate I_n by 2.5% per °C, do not exceed 55°C.

Output Current (In) derating for Carrier Frequency (P166) for NEMA 1 (IP31) Models:

- If P166=2 (8 kHz), derate I_n to 92% of drive rating
- If P166=3 (10 kHz), derate In to 84% of drive rating

Output Current (In) derating for Carrier Frequency (P166) for NEMA 4X (IP65) Models:

- If P166=1 (6 kHz), derate I_n to 92% of drive rating
- If P166=2 (8 kHz), derate I to 84% of drive rating
- If P166=3 (10 kHz), derate In to 76% of drive rating





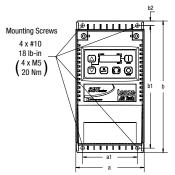
3.1 Dimensions and Mounting

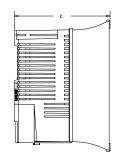


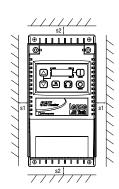
WARNING!

Drives must not be installed where subjected to adverse environmental conditions such as: combustible, oily, or hazardous vapors; corrosive chemicals; excessive dust, moisture or vibration; direct sunlight or extreme temperatures.

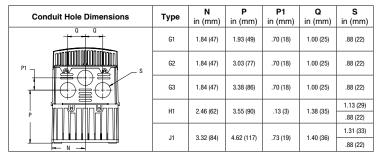
3.1.1 NEMA 1 (IP31)







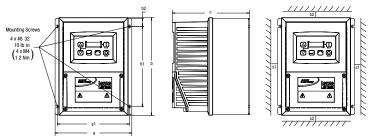
	Туре	a in (mm)	a1 in (mm)	b in (mm)	b1 in (mm)	b2 in (mm)	c in (mm)	s1 in (mm)	s2 in (mm)	m lb (kg)
G1	ESV251~~~~B; ESV371~~~~B ESV751~~~~B	3.90 (99)	3.12 (79)	7.48 (190)	7.00 (178)	0.24 (6)	4.35 (111)	0.6 (15)	2.0 (50)	2.0 (0.9)
G2	ESV112~~~~B; ESV152~~~~B ESV222~~~~B	3.90 (99)	3.12 (79)	7.52 (191)	7.00 (178)	0.26 (7)	5.45 (138)	0.6 (15)	2.0 (50)	2.8 (1.3)
G3	ESV402~~~~B	3.90 (99)	3.12 (79)	7.52 (191)	7.00 (178)	0.30 (8)	5.80 (147)	0.6 (15)	2.0 (50)	3.2 (1.5)
H1	ESV552~~~~B; ESV752~~~~B	5.12 (130)	4.25 (108)	9.83 (250)	9.30 (236)	0.26 (7)	6.30 (160)	0.6 (15)	2.0 (50)	6.0 (2.0)
J1	ESV113~~~~B; ESV153~~~~B ESV183~~~~B; ESV223~~~~B	6.92 (176)	5.75 (146)	12.50 (318)	11.88 (302)	0.31 (8)	8.09 (205)	0.6 (15)	2.0 (50)	13.55 (6.15)







3.1.2 NEMA 4X (IP65)



	Туре	a in (mm)	a1 in (mm)	b in (mm)	b1 in (mm)	b2 in (mm)	c in (mm)	s1 in (mm)	s2 in (mm)	m lb (kg)
R1	ESV371N01SX_; ESV751N01SX_; ESV371N02YX_; ESV751N02YX_; ESV371N04TX_; ESV751N04TX_; ESV751N06TX_; ESV371N02SF_; ESV751N02SF_; ESV371N04TF_; ESV751N04TF_;	6.28 (160)	5.90 (150)	8.00 (203)	6.56 (167)	0.66 (17)	4.47 (114)	2.00 (51)	2.00 (51)	3.6 (1.63)
R2	ESV112N01SX_; ESV112N02YX_; ESV15EN02YX_; ESV112N04TX_; ESV15EN04TX_; ESV222N04TX_; ESV152N06TX_; ESV222N06TX_; ESV112N02SF_; ESV152N02SF_; ESV112N04TF_; ESV152N04TF_; ESV222N04TF_; ESV302N04TF_;	6.28 (160)	5.90 (150)	8.00 (203)	6.56 (167)	0.66 (17)	6.31 (160)	2.00 (51)	2.00 (51)	5.9 (2.68)
S1	ESV222N02YX_; ESV222N02SF_	7.12 (181)	6.74 (171)	8.00 (203)	6.56 (167)	0.66 (17)	6.77 (172)	2.00 (51)	2.00 (51)	7.1 (3.24)
T1	ESV552N02TX~; ESV752N02TX~ ESV752N04TX~; ESV752N06TX~; ESV752N04TF~	8.04 (204)	7.56 (192)	10.00 (254)	8.04 (204)	0.92 (23)	8.00 (203)	4.00 (102)	4.00 (102)	10.98 (4.98)
V1	ESV402N02TX_; ESV402N04TX_; ESV552N04TX_; ESV402N06TX_ ESV552N06TX_; ESV402N04TF_; ESV552N04TF_	8.96 (228)	8.48 (215)	10.00 (254)	8.04 (204)	0.92 (23)	8.00 (203)	4.00 (102)	4.00 (102)	11.58 (5.25)

_ = Last digit of part number:

 $[\]sim$ = Last digit of part number: D = N4X Indoor (fan cooled) F = N4X In/Outdoor (fan cooled)

Conduit Hole Dimensions	Туре	N in (mm)	P in (mm)	Q in (mm)	S in (mm)
0 0	R1	3.14 (80)	2.33 (59)	1.50 (38)	.88 (22)
- 5	R2	3.14 (80)	4.18 (106)	1.50 (38)	.88 (22)
	S1	3.56 (90)	4.63 (118)	1.50 (38)	.88 (22)
	T1	4.02 (102)	5.00 (127)	1.85 (47)	1.06 (27)
N —	V1	4.48 (114)	5.00 (127)	1.85 (47)	1.06 (27)

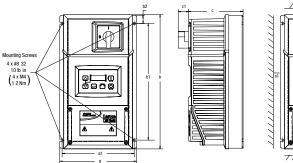


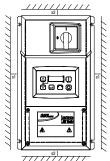
C = N4X Indoor (convection cooled) E = N4X In/Outdoor (convection cooled)





NEMA 4X (IP65) with Disconnect Switch 3.1.3





	Туре	a in	a1 in	b in	b1 in	b2 in	c in	c1 in	s1 in	s2 in	m lb
	туре	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(kg)
AA1	ESV371N01SM_; ESV371N02YM_; ESV371N02SL_; ESV371N04TM_; ESV371N04TL_; ESV371N06TM_; ESV751N01SM_; ESV751N02YM_; ESV751N02SL_; ESV751N04TM_; ESV751N04TL_; ESV751N06TM;	6.28 (160)	5.90 (150)	10.99 (279)	9.54 (242)	0.66 (17)	4.47 (114)	.86 (22)	2.00 (51)	2.00 (51)	4.7 (2.13)
AA2	ESV112N01SM_; ESV112N02YM_; ESV1112N02SL_; ESV112N04TM_; ESV112N04TL_; ESV152N02YM_; ESV152N02SL_; ESV152N04TM_; ESV152N04TL_; ESV152N06TM_; ESV222N04TM_; ESV22N04TL_; ESV222N06TM_; ESV302N04TL_;	6.28 (160)	5.90 (150)	10.99 (279)	9.54 (242)	0.66 (17)	6.31 (160)	.86 (22)	2.00 (51)	2.00 (51)	7.9 (3.58)
AD1	ESV222N02SL_; ESV222N02YM_;	7.12 (181)	6.74 (171)	10.99 (279)	9.54 (242)	0.66 (17)	6.77 (172)	.86 (22)	2.00 (51)	2.00 (51)	9.0 (4.08)
AB1	ESV552N02TM~; ESV752N02TM~ ESV752N04TM~; ESV752N06TM~; ESV752N04TL~	8.04 (204)	7.56 (192)	13.00 (330)	11.04 (280)	0.92 (23)	8.00 (203)	.86 (22)	4.00 (102)	4.00 (102)	13.9 (6.32)
AC1	ESV402N02TM_; ESV402N04TM_; ESV552N04TM_; ESV402N06TM_; ESV552N06TM_; ESV402N04TL_; ESV552N04TL_	8.96 (228)	8.48 (215)	13.00 (330)	11.04 (280)	0.92 (23)	8.04 204)	.86 (22)	4.00 (102)	4.00 (102)	14.7 (6.66)

 $[\]sim$ = Last digit of part number: D = N4X Indoor (fan cooled)

Conduit Hole Dimensions	Туре	N in (mm)	P in (mm)	Q in (mm)	S in (mm)
0 0	AA1	3.14 (80)	2.33 (59)	1.50 (38)	.88 (22)
	AA2	3.14 (80)	4.18 (106)	1.50 (38)	.88 (22)
	AD1	3.56 (90)	4.63 (118)	1.50 (38)	.88 (22)
	AB1	4.02 (102)	5.00 (127)	1.85 (47)	1.06 (27)
N —	AC1	4.48 (114)	5.00 (127)	1.85 (47)	1.06 (27)



_ = Last digit of part number: C = N4X Indoor (convection cooled)



3.2 Electrical Installation

3.2.1 Power Connections



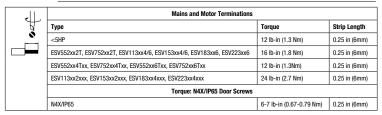
DANGER! Hazard of electrical shock!

Circuit potentials up to 600 VAC are possible. Capacitors retain charge after power is removed. Disconnect power and wait at least three minutes before servicing the drive.

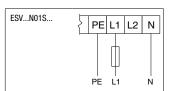


STOP!

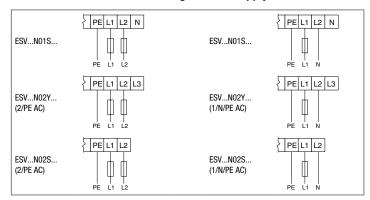
- · Verify mains voltage before connecting to drive.
- Do not connect mains power to the output terminals (U,V,W)! Severe damage to the drive will result.
- . Do not cycle mains power more than once every two minutes. Damage to the drive will result.



3.2.1.1 Mains Connection to 120VAC Single-Phase Supply

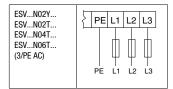


3.2.1.2 Mains Connection to 240VAC Single-Phase Supply

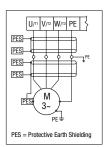




3.2.1.3 Mains Connection to Three-Phase Supply



3.2.1.4 Motor Connection





WARNING!

If the cable connection between the drive and the motor has an in-line contactor or circuit breaker then the drive must be stopped prior to opening/closing the contacts. Failure to do so may result in Overcurrent trips and/or damage to the inverter.



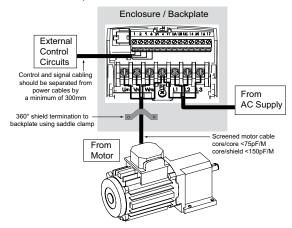
WARNING!

Leakage current may exceed 3.5 mA AC. The minimum size of the protective earth (PE) conductor shall comply with local safety regulations for high leakage current equipment.

3.2.1.5 Installation Recommendations for EMC Compliance

For compliance with EN 61800-3 or other EMC standards, motor cables, line cables and control or communications cables must be shielded with each shield/screen clamped to the drive chassis. This clamp is typically located at the conduit mounting plate.

Motor cable should be low capacitance (core/core <75pF/m, core/shield <150pF/m). Filtered drives can meet the class A limits of EN 55011 and EN 61800-3 Category 2 with this type of motor cable up to 10 meters. **NOTE:** Refer to Appendix A for recommended cable lengths. Any external line filter should have its chassis connected to the drive chassis by mounting hardware or with the shortest possible wire or braid.





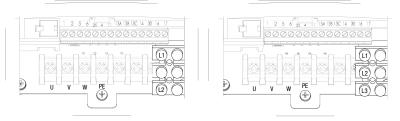
SV01G

15



3.2.1.6 NEMA 4X (IP65) Input Terminal Block

For NEMA 4X (IP65) models with integrated EMC filter and/or integrated line disconnect, the input terminal block is located on the right-hand side of the SMV inverter in the NEMA 4 X (IP65) enclosure. The single and three phase models are illustrated herein. Refer to paragraph 3.2.3 Control Terminals for pin out information.



Single Phase (2/PE)
With Filter and/or integrated line disconnect

Three Phase (3/PE)
With Filter and/or integrated line disconnect

3.2.2 Fuses/Cable Cross-Sections



NOTE

Observe local regulations. Local codes may supersede these recommendations

			Rec	ommendations		
	Туре	Fuse	Miniature circuit breaker ⁽¹⁾	Fuse (2) or Breaker(3) (N. America)		
	ESV251N01SXB	M10 A	C10 A	10 A	1.5	[AWG] 14
120V	ESV371N01SXB, ESV371N01SX*	M16 A	C16 A	15 A	2.5	14
1~ (1/N/PE)	ESV751N01SXB, ESV751N01SX*	M25 A	C25 A	25 A	4	10
()	ESV112N01SXB, ESV112N01SX*	M32 A	C32 A	30A	4	10
	ESV251N01SXB, ESV251N02SXB, ESV371N01SXB, ESV371N02YXB, ESV371N02SF*	M10 A	C10 A	10 A	1.5	14
240V	ESV751N01SXB, ESV751N02YXB, ESV751N02SF*	M16 A	C16 A	15 A	2.5	14
1~ (2/PE)	ESV112N02YXB, ESV112N02SFC, ESV112N01SXB ESV112N01SX*	M20 A	C20 A	20 A	2.5	12
	ESV152N02YXB, ESV152N02SF*	M25 A	C25 A	25 A	2.5	12
	ESV222N02YXB, ESV222N02SF*	M32 A	C32A	30 A	4	10
	ESV371N02YXB, ESV751N02YXB, ESV371N02Y_*, ESV751N02Y_*	M10 A	C10 A	10 A	1.5	14
	ESV112N02YXB, ESV152N02YXB, ESV112N02TXB, ESV152N02TXB, ESV112N02Y_*, ESV152N02Y_*	M16 A	C16 A	12 A	1.5	14
240V	ESV222N02YXB, ESV222N02TXB, ESV222N02YX*	M20 A	C20 A	20 A	2.5	12
3~	ESV402N02T_*	M32 A	C32 A	30 A	4.0	10
(3/PE)	ESV552N02T_~	M40 A	C40 A	35 A	6.0	8
	ESV752N02T_~	M50 A	C50 A	45 A	10	8
	ESV113N02TXB	M80 A	C80 A	80 A	16	6
	ESV153N02TXB	M100 A	C100 A	90 A	16	4





	Туре		Rec	ommendations		
			Fuse Miniature circuit breaker(1)		Fuse (2) or Input Power Wing (L1, L2, L3, Power Wing (N. America) [mm²] [1]	
	ESV371N04TXBESV222N04TXB ESV371N04T_*ESV222N04T_* ESV371N04TF*ESV222N04TF*	M10 A	C10 A	10 A	1.5	14
400V or 480V	ESV302N04T_*	M16 A	C16 A	15 A	2.5	14
3~(3/PE)	ESV402N04T_*	M16 A	C16 A	20 A	2.5	14
	ESV552N04T_*	M20 A	C20 A	20 A	2.5	14
	ESV752N04T_~	M25 A	C25 A	25 A	4.0	10
	ESV113N04TXB	M40 A	C40 A	40 A	4	8
400V or 480V	ESV153N04TXB	M50 A	C50 A	50 A	10	8
3~(3/PE)	ESV183N04TXB	M63 A	C63A	70 A	10	6
, (,	ESV223N04TXB	M80 A	C80 A	80 A	16	6
	ESV751N06TXBESV222N06TXB ESV751N06T_*ESV222N06T_*	M10 A	C10 A	10 A	1.5	14
	ESV402N06TXB, ESV402N06T_*	M16 A	C16 A	12 A	1.5	14
	ESV552N06TXB, ESV552N06T_*	M16 A	C16 A	15 A	2.5	14
600V	ESV752N06TXB, ESV752N06T_~	M20 A	C20 A	20 A	2.5	12
3~(3/PE)	ESV113N06TXB	M32 A	C32 A	30 A	4	10
	ESV153N06TXB	M40 A	C40 A	40 A	4	8
	ESV183N06TXB	M50 A	C50 A	50 A	6	8
	ESV223N06TXB	M63 A	C63 A	60 A	10	8

- (1) Installations with high fault current due to large supply mains may require a type D circuit breaker.
- (2) UL Class CC or T fast-acting current-limiting type fuses, 200,000 AIC, preferred. Bussman KTK-R, JJN or JJS or equivalent.
- (3) Thermomagnetic type breakers preferred.
- _ 11th digit of part number: F = Integral EMC Filter
 - L = Integral EMC Filter and Integrated Line Disconnect (NEMA 4X/IP65 Models only)
 - M = Integrated Line Disconnect (NEMA 4X/IP65 Models only)
 - X = No EMC Filter/No Line Disconnect
 - C = N4X Indoor only (convection cooled) E = N4X Indoor/Outdoor (convection cooled)
- ~ = Last digit of part number: D = N4X Indoor only (fan cooled)
 - F = N4X Indoor/Outdoor (fan cooled)

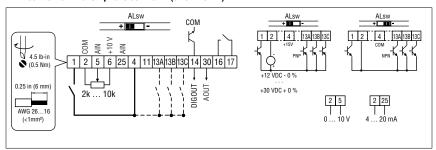
Observe the following when using Ground Fault Circuit Interrupters (GFCIs):

- Installation of GFCI only between supplying mains and controller.
- The GFCI can be activated by:
 - capacitive leakage currents between the cable screens during operation (especially with long, screened motor cables)
 - connecting several controllers to the mains at the same time
 - RFI filters

* = Last digit of part number:

3.2.3 Control Terminals

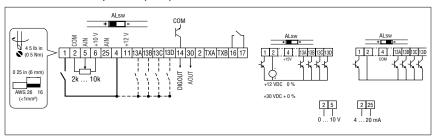
Control Terminal Strip for 0.33 - 10 HP (0.25 - 7.5 kW):







Control Terminal Strip for 15HP (11 kW) and Greater Drives:





NOTE

Control and communications terminals provide basic insulation when the drive is connected to a power system rated up to 300V between phase to ground (PE) and the applied voltage on terminals 16 and 17 is less than 250 VAC between phase phase and ground (PE).

Terminal	Description	Important			
1	Digital Input: Start/Stop	input resistance = $4.3k\Omega$			
2	Analog Common				
5	Analog Input: 010 VDC	input resistance: >50 kΩ			
6	Internal DC supply for speed pot	+10 VDC, max. 10 mA			
25	Analog Input: 420 mA	input resistance: 250Ω			
4	Digital Reference/Common	+15 VDC / 0 VDC, depending on assertion level			
11	Internal DC supply for external devices	+12 VDC, max. 50 mA			
13A	Digital Input: Configurable with P121				
13B	Digital Input: Configurable with P122	input resistance = 4.3kΩ			
13C	Digital Input: Configurable with P123				
13D*	Digital Input: Configurable with P124				
14	Digital Output: Configurable with P142, P144	DC 24 V / 50 mA; NPN			
30	Analog Output: Configurable with P150P155	010 VDC, max. 20 mA			
2*	Analog Common				
TXA*	RS485 TxA				
TXB*	RS485 TxB				
16	Delevented Oraffermelle with D140 D144	AC 250 V / 3 A			
17	Relay output: Configurable with P140, P144	DC 24 V / 2 A 240 V / 0.22 A, non-inductive			

^{* =} Terminal is part of the terminal strip for the 15-30HP (11-22 kW) Models only.

Assertion level of digital inputs

The digital inputs can be configured for active-high or active-low by setting the Assertion Level Switch (ALsw) and P120. If wiring to the drive inputs with dry contacts or with PNP solid state switches, set the switch and P120 to "High" (+). If using NPN devices for inputs, set both to "Low" (-). Active-high (+) is the default setting.

$$HIGH = +12 ... +30 V$$

 $LOW = 0 ... +3 V$



NOTE

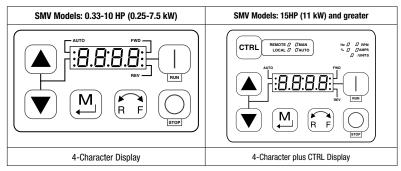
An F_RL fault will occur if the Assertion Level switch (ALsw) position does not match the parameter P120 setting and P100 or any of the digital inputs (P121...P124) is set to a value other than 0.





4 Commissioning

4.1 Local Keypad & Display



Display	START BUTTON
RUN	In Local Mode (P100 = 0, 4, 6), this button will start the drive.
	STOP BUTTON
	Stops the drive, regardless of which mode the drive is in.
STOP	WARNING! When JOG is active, the STOP button will not stop the drive!
	ROTATION
R F	In Local Mode (P100 = 0, 4, 6), this selects the motor rotation direction: - The LED for the present rotation direction (PWD or REV) will be on - Press R/F; the LED for the opposite rotation direction will blink - Press M within 4 seconds to confirm the change - The blinking direction LED will turn on, and the other LED will turn off
	When rotation direction is changed while the drive is running, the commanded direction LED will blink until the drive is controlling the motor in the selected direction.
	MODE
M	Used to enter/exit the Parameter Menu when programming the drive and to enter a changed parameter value.
	UP AND DOWN BUTTONS
	Used for programming and can also be used as a reference for speed, PID setpoint, or torque setpoint. When the ▲ and ▼ buttons are the active reference, the middle LED on the left side of the display will be on.





Display	INDICATING LEDs (on 4-	character display)								
FWD	FWD LED: Indicate the pre	sent rotation direction is	forward. Refer to ROTATION	description above.						
REV REV	REV LED: Indicate the pres	sent rotation direction is r	reverse. Refer to ROTATION d	escription above.						
- AUTO	AUTO LED: Indicates that to 17). Also indicates th			TB13 inputs (P121P124 set						
	RUN LED: Indicates that the	RUN LED: Indicates that the drive is running.								
	▲ ▼ LED: Indicates that	▲ ▼ LED: Indicates that the ▲ ▼ are the active reference.								
	FUNCTIONS THAT FOLLO	FUNCTIONS THAT FOLLOW ARE APPLICABLE TO SMV DRIVES 15HP (11kW) AND GREATER								
CTRL	CTRL									
CIAL	'	•	eference control sources for	the drive.						
	Press [M] mode button t	o accept the new control		T						
	CTRL LEDs		START CONTROL	REFERENCE CONTROL						
	REMOTE [] #MAN LOCAL # [] AUTO	[LOCAL] [MAN]	Keypad	P101 Settings						
	REMOTE [] [] MAN LOCAL [] [] AUTO	[LOCAL] [AUTO]	Keypad	Terminal 13x Settings						
	REMOTE MAN LOCAL DAUTO	[REMOTE] [MAN]	Terminal Strip	P101 Settings						
	REMOTE # DMAN LOCAL D # AUTO	[REMOTE] [AUTO]	Terminal Strip	Terminal 13x Settings						
	If P100 = 6 the CTRL butto start control between the and the keypad [LOCAL]		REM/LOC LED indicating the present start control source is ON Press [CTRL]; the LED for other start control source will blink Press [M] within 4 sec to confirm the change Blinking LED will turn ON (the other LED will turn OFF)							
	If P113 = 1 the CTRL butto reference control between [AUTO] and P101 [MANUA	the TB-13x setup	- AUT/MAN LED indicating pro - Press [CTRL]; the other refe - Press [M] within 4 sec to co - Blinking LED will turn ON (th	rence control will blink Infirm change						
	If P100 = 6 and P113 = 1 change the start and refer the same time									





Display	START CONTROL						
	The REMOTE/LOCAL LEDs indicate the current start control source. If the start control source is a remote keypad or the network, then both LEDs will be OFF.						
	REFERENCE CONTROL						
	The AUTO/MANUAL LEDs indicate the current refer	ence control source.					
	IF P113 = 0 or 2, the AUTO/MANUAL LEDs will match the AUTO LED on the 4-character display. IF P113 = 0 and no AUTO reference has been setup on the terminal strip, the MANUAL LED will turn ON and the AUTO LED will turn OFF.						
	IF P113 = 1, the AUTO/MANUAL LEDS show the commanded reference control source as selected by the [CTRL] button. If the [CTRL] button is used to set the reference control source to AUTO but no AUTO reference has been setup on the terminal strip, reference control will follow P101 but the AUTO LED will remain ON.						
	UNITS LEDs						
	HZ: current display value is in Hz	In Speed mode, if P178 = 0 then HZ LED will be ON. If P178					
	%: current display value is in %	> 0, the Units LEDs follow the setting of P177 when the					
	RPM: current display value is in RPM	drive is in run (non-programming) mode. In Torque mode, the HZ LED will be ON when the drive is in					
	AMPS: current display value is in Amps	run (non-programming) mode.					
	/UNITS current display value is a per unit (i.e./sec, /min, /hr, etc.)	In Pid mode, the Units LEDs follow the setting of P203 when the drive is in run (non-programming) mode.					
		If P179 > 0, the Units LEDs will show the unit of the diagnostic parameter that is being displayed.					

4.2 Drive Display and Modes of Operation

Speed Mode Display

In the standard mode of operation, the drive frequency output is set directly by the selected reference (keypad, analog reference, etc.). In this mode, the drive display will show the drive's output frequency.

PID Mode Display

When the PID mode is enabled and active, the normal run display shows the actual PID setpoint. When PID mode is not active, the display returns to showing the drive's output frequency.

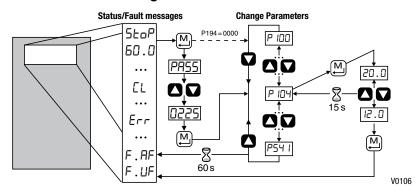
Torque Mode Display

When the drive is operating in Vector Torque mode, the normal run display shows the drive's output frequency.





4.3 Parameter Setting



4.4 Electronic Programming Module (EPM)

The EPM contains the drives operational memory. Parameter settings are stored in the EPM and setting changes are made to the "User settings" in the EPM.

An optional EPM Programmer (model EEPM1RA) is available that allows:

- . An EPM to be copied directly to another EPM.
- An EPM to be copied to the memory of the EPM Programmer.
- · Stored files can be modified in the EPM Programmer.
- . Stored files can be copied to another EPM.



EPM Module in SMV Drive

As the EPM Programmer is battery operated, parameter settings can be copied to an EPM and inserted into a drive without power being applied to the drive. This means that the drive will be fully operational with the new settings on the next application of power.

Additionally, when the drives parameter settings are burned into an EPM with the EPM Programmer, the settings are saved in two distinct locations; the "User settings" and the "OEM default settings". While the User settings can be modified in the drive, the OEM settings cannot. Thus, the drive can be reset not only to the "factory" drive default settings (shown in this manual), but can be set to the Original Machine settings as programmed by the OEM.

While the EPM can be removed for copying or to use in another drive, it must be installed for the drive to operate (a missing EPM will trigger an F_F I fault)





4.5 Parameter Menu

4.5.1 Basic Setup Parameters

Code		Possibl	e Settings	IMPORTANT	
No.	Name	Default	Selection	IMPORTANT	
P 100	Start Control Source	0	0 Local Keypad	Use RUN button on front of drive to start	
			1 Terminal Strip	Use start/stop circuit wired into the terminal strip. Refer to section 3.2.3	
			2 Remote Keypad Only	Use RUN button on optional Remote Keypad to start	
			3 Network Only	Start command must come from network (Modbus, CANopen, etc) Requires optional communication module (refer to the network module documentation). Must also set one of the TB-13 inputs to 9 (Network Enable); see P121P124	
			4 Terminal Strip or Local Keypad	Allows start control to be switched between terminal strip and local keypad using one of the TB-13 inputs. See note below.	
			5 Terminal Strip or Remote Keypad	Allows start control to be switched between terminal strip and optional remote keypad using one of the TB-13 inputs. See Note below	
		6 CTRL button select		Allows start control to be switched between terminal strip and local keypad using the CTRL button. NOTE: P100 Selection 6 is applicable to SMV 15HP (11kW) and greater models only.	
		\triangle	WARNING! P100 = 0 disables TB-1 as a STOP input! are reset back to defaults (see P199)	STOP circuitry may be disabled if parameters	
		i	P124) must be set to 08 (Control Seler TB-13x OPEN (or not configured): Terr TB-13x CLOSED: Local (P100 = 4) or length of the P100 = 0, 1, 4, 6: Network can take or TB-13x input is CLOSED. The STOP button on the front of the discount of	minal strip control Remote (P100 = 5) keypad control if P121P124 = 9 and the corresponding rive is always active except in JOG mode. ertion Level switch (ALsw) position does not	
P 10 I	Standard Reference Source	0	0 Keypad (Local or Remote) 1 0-10 VDC	Selects the default speed or torque reference when no Auto Reference is selected using the TB-13 inputs	
	2 4-20 mA				
			3 Preset #1		
			4 Preset #2		
			5 Preset #3		
			6 Network		





Code		Possibl	e Settir	ngs		IMPORTANT			
No.	Name	Default	Selection			IWFORTANT			
P 102	Minimum Frequency	0.0	0.0	{Hz}	P103	P102, P103 are active for all speed			
P 103	Maximum Frequency	60.0	7.5	{Hz}	500	 references When using an analog speed reference, als see P160, P161 			
		i	NOTE P103 cannot be set below Minimum Frequency (P102) To set P103 above 120 Hz: Scroll up to 120 Hz; display shows H Fr (flashing). Release s button and wait one second Press s button again to continue increasing P103						
<u> </u>	WARNING! Consult motor/machir cause damage to equ				ove rated freque	ency. Overspeeding the motor/machine may			
P 104	Acceleration Time 1	20.0	0.0	{s}	3600	P104 = time of frequency change from 0 H to P167 (base frequency) P105 = time of frequency change from			
P 105	Deceleration Time 1	20.0	0.0	{s}	3600	P167 to 0 Hz For S-ramp accel/decel, adjust P106			
i	EXAMPLE: IF P103 = 0 Hz to 120 Hz = 40.0		04 = 20.	0 s and P167 (ba	se frequency) =	60 Hz; then the rate of frequency change from			
P 106	S-Ramp Integration Time	0.0	0.0	{s}	50.0	P106 = 0.0: Linear accel/decel ramp P106 > 0.0: Adjusts S-ramp curve for smoother ramp P106 = 0.0: Linear accel/decel ramp			
P 107 ⁽¹⁾	Line Voltage Selection	1*				* The default setting is 1 for all drives excep when using "reset 50" (Parameter P199, selection 4) with 480V models. In this case the default setting is 0.			
P 108	Motor Overload	100	30	{%}	100	P108 = motor current rating x 100 SMV output rating Example: if motor = 3amps and SMV = 4amps, then P108 = 75%			
		i	overload power is	I function of the S cycled, the mot	SMV is UL appro or thermal state	listed on the motor dataplate. The motor therm wed as a motor protection device. If the line is reset to cold state. Cycling power after an reducing the motor life.			
P 109	Motor Overload Type	0	0 Spee	ed Compensation		Ir 100%			
			1 No S	peed Compensa	tion	30 f voi			

(1) Any changes to this parameter will not take effect until the drive is stopped



24





Code		Possibl	e Settings	IMPORTANT			
No.	Name	Default	Selection	IMPORTANT			
P 1 10	Start Method	0	0 Normal				
			1 Start on Power-up	Drive will automatically start when power is applied.			
			2 Start with DC Brake	When start command is applied, drive will apply DC braking according to P174, P175 prior to starting the motor			
			3 Auto Restart	Drive will automatically restart after faults, or when power is applied.			
			4 Auto Restart with DC Brake	Combines settings 2 and 3			
			5 Flying Start/Restart #1 6 Flying Start/Restart #2	Drive will automatically restart after faults, or when power is applied. After 3 failed attempts, drive will Auto Restart with DC brake. P110 = 5: Performs speed search, starting at Max Frequency (P103) P110 = 6: Performs speed search, starting at the last output frequency prior to faulting or power loss If P111 = 0, a flying START is performed when a start command is applied.			
WARNING!		i	NOTE • P110 = 0, 2: Start command must be applied at least 2 seconds after power-up; F_UF fault will occur if start command is applied too soon. • P110 = 1, 36: For automatic start/restart, the start source must be the terminal strip and the start command must be present. • P110 = 2, 46: If P175=999.9, dc braking will be applied for 15s. • P110 = 36: Drive will attempt 5 restarts; if all restart attempts fail, drive displays LC (fault lockout) and requires manual reset. • P110 = 5, 6: If drive cannot catch the spinning motor, drive will trip into F_rF fault.				

Automatic starting/restarting may cause damage to equipment and/or injury to personnel! Automatic starting/restarting should only be used on equipment that is inaccessible to personnel.

PIII	Stop Method	0	0	Coast	Drive's output will shut off immediately upon a stop command, allowing the motor to coast to a stop					
								1	Coast with DC Brake	The drive's output will shut off and then the DC Brake will activate (refer to P174, P175)
			2	Ramp	The drive will ramp the motor to a stop according to P105 or P126.					
		3	Ramp with DC Brake	The drive will ramp the motor to 0 Hz and then the DC Brake will activate (refer to P174, P175)						
P 1 12	Rotation 0		0	Forward Only	If PID mode is enabled, reverse direction is					
			1	Forward and Reverse	disabled (except for Jog).					





Code		Possible	e Settings	IMPORTANT
No.	Name	Default	Selection	IMPORTANT
FII	Auto/Manual Control 0		0 Terminal Strip Control	The reference is dictated by the settings and state of the TB-13x terminals. If no AUTO reference has been setup on the terminal strip then reference control is dictated by P101.
			Auto/Manual (CTRL button select)	Allows the reference to be switched between auto and manual using the CTRL pushbutton on the drive keypad. If the CTRL pushbutton has selected AUTO reference but no AUTO reference has been setup on the terminal strip, then reference control is dictated by P101.
			2 Manual Control Only	Reference is dictated by P101 regardless of any AUTO source that may be selected by the TB-13x terminals.
		i	NOTE P113 is applicable to SMV 15HP (11kW) a	and greater models only.







4.5.2 I/O Setup Parameters

Code		Possibl	e Settings	IMPORTANT														
No.	Name	Default	Selection	IMPORTANT														
P 120	Assertion Level	2	1 Low	P120 and the Assertion Level switch must both match the desired assertion level unless P100,														
			2 High	P121P124 are all set to 0. Otherwise an F.AL fault will occur.														
P 12 1	TB-13A Input	0	0 None	Disables input														
	Function		1 AUTO Reference: 0-10 VDC	For frequency mode, see P160P161,														
P 122	TB-13B Input		2 AUTO Reference: 4-20 mA	For PID mode, see P204P205, For vector torque mode, see P330														
P 123	TB-13C Input		3 AUTO Reference: Preset	For frequency mode see P131P137, For PID mode, see P231P233,														
, ,,,,,	Function		* 13D: 3 = Reserved	For torque mode see, P331P333														
P 124	TB-13D* Input		4 AUTO Reference: MOP Up	Normally open: Close input to increase or decrease speed, PID setpoint or torque														
	Function		5 AUTO Reference: MOP Down	setpoint. • MOP Up is not active while in STOP														
	1		6 AUTO Reference: Keypad															
	NOTE: P124 is applicable to SMV		7 AUTO Reference: Network															
	15HP (11kW) and greater models only	у	8 Control Select	Use when P100 = 4, 5 to switch between terminal strip control and local or remote keypad control.														
																	9 Network Enable	Required to start the drive through the network.
			10 Reverse Rotation	Open = Forward Closed = Reverse														
			11 Start Forward	Poter to Note for typical circuit														
			12 Start Reverse	Refer to Note for typical circuit														
			13 Run Forward	Refer to Note for typical circuit														
			14 Run Reverse	neier to Note for typical circuit														
			15 Jog Forward	Jog Forward speed = P134														
			16 Jog Reverse	Jog Reverse speed = P135 ⚠ Active even if P112 = 0														
			17 Accel/Decel #2	Refer to P125, P126														
			18 DC Brake	Refer to P174; close input to override P175														
												19 Auxiliary Ramp to Stop	Normally closed: Opening input will ramp drive to STOP according to P127, even if P111 is set to Coast (0 or 1).					
			20 Clear Fault	Close to reset fault														
				21 External Fault F_EF	Normally closed circuit; open to trip													
			22 Inverse External Fault F_EF	Normally open circuit; close to trip														



WARNING

Jog overrides all STOP commands! To stop the drive while in Jog mode, the Jog input must be deactivated or a fault condition induced.





Code	Code		e Settings	IMPORTANT
No.	Name	Default	Selection	IIVIFORTANT



NOTE

- . When input is activated, settings 1...7 override P101
- When TB-13A...TB-13D are configured for Auto References other than MOP, TB-13D overrides TB-13C, TB-13C overrides TB-13B and TB-13B overrides TB-13A. Any other Auto Reference will have priority over MOP.
- Settings 10...14 are only valid in Terminal Strip mode (P100 = 1, 4, 5, 6)
- If Start/Run/Jog Forward and Start/Run/Jog Reverse are both activated, drive will STOP
- If Jog input is activated while the drive is running, the drive will enter Jog mode; when Jog input is deactivated, drive will STOP
- An F_FL fault will occur if the Assertion Level switch (ALsw) position does not match the P120 setting and any of the digital inputs (P121...P124) are set to a value other than 0.
- An F_I L fault will occur under the following conditions:
 - TB-13A...TB-13D settings are duplicated (each setting, except 0 and 3, can only be used once)
 - One input is set to "MOP Up" and another is not set to "MOP Down", or vice-versa.
 - One input is set to 10 and another input is set to 11...14.
 - One input is set to 11 or 12 and another input is set for 13 or 14.
- Typical control circuits are shown below:

13A

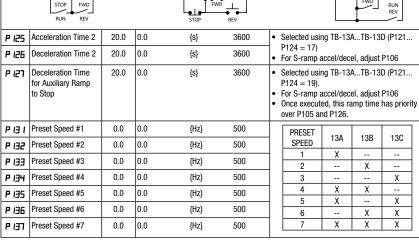
Run / Stop

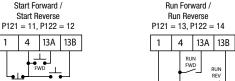
with Direction

P121 = 10

1

- If any input is set to 10, 12 or 14, P112 must be set to 1 for Reverse action to function.





P124 = 17

P124 = 19).

(over P105 and P126.							
	PRESET SPEED	13A	13B	13C				
	1	Χ						
	2		Х					
	3			Х				
	4	Х	Х					
	5	Х		Х				
	6		Х	Х				
	7	Х	Х	Х				

Selected using TB-13A...TB-13D (P121...





Code		Possibl	e Settings						
No.	Name	Default	Selection	IMPORTANT					
P 140	Relay Output	0	0 None	Disables the output					
	TB-16, 17	İ	1 Run	Energizes when the drive is running					
			2 Reverse	Energizes when reverse rotation is active					
			3 Fault	De-energizes when the drive trips, or power is removed					
			4 Inverse Fault	Energizes when the drive trips					
			5 Fault Lockout	P110 = 36: De-energizes if all restart attempts fail					
			6 At Speed	Energizes when output frequency = commanded frequency					
			7 Above Preset Speed #6	Energizes when output frequency > P136					
			8 Current Limit	Energizes when motor current = P171					
			9 Follower Loss (4-20 mA)	Energizes when 4-20 mA signal falls below 2 mA					
			10 Loss of Load	Energizes when motor load drops below P145; Refer to P146 also					
			11 Local Keypad Control Active						
			12 Terminal Strip Control Active	Energizes when the selected source is active					
			13 Remote Keypad Control Active	for start control					
			14 Network Control Active						
			15 Standard Reference Active	Energizes when P101 reference is active					
			16 Auto Reference Active	Energizes when Auto Reference is activated using TB-13 input; refer to P121P124					
			17 Sleep Mode Active	Refer to P240P242					
			18 PID Feedback < Min. Alarm	Energizes when PID feedback signal < P214					
								19 Inverse PID Feedback < Min. Alarm	De-energizes when PID feedback signal < P214
							20 PID Feedback > Max Alarm	Energizes when PID feedback signal > P215	
			21 Inverse PID Feedback > Max Alarm	De-energizes when PID feedback signal > P215					
			22 PID Feedback within Min/Max Alarm range	Energizes when PID feedback signal is within the Min/Max Alarm range; refer to P214, P215					
			23 PID Feedback outside Min/Max Alarm range	Energizes when PID feedback signal is outside the Min/Max Alarm range; refer to P214, P215					
			24 Reserved						
			25 Network Activated	Requires optional communication module (refer to the network module documentation).					
P 142	TB-14 Output	0	023 (same as P140)						
			24 Dynamic Braking	For use with Dynamic Braking option					
			25 Network Activated	Requires optional communication module (refer to the network module documentation).					





Code		Possibl	e S	ettings			IMPORTANT
No.	Name	Default	Selection				IMPORTANT
P 144	Digital Output Inversion			P144 0 1 2 3	Invert P142 NO NO YES YES	Invert P140 N0 YES N0 YES	Used to invert the selections for P140 (Relay Output) and P142 (TB-14 Output). EXAMPLE: When P140 = 6 (AT SPEED), the relay is energized when output frequency = commanded frequency. IF P144=1 or 3, then P140 is inverted (INVERSE AT SPEED) and the relay is energized when the output frequency
		i		erting P140 ng energize			does not equal the command frequency. arameter is set to NONE (0) will result in the output
		i					3 to 10 HP (0.25 to 7.5 kW), P144 is only availabligher (refer to P501).
P 145	Loss of Load Threshold	0	0		{%}	200	P140, P142 = 10: Output will energize if moto load falls below the P145 value longer than
P 146	Loss of Load Delay	0.0	0.0		{s}	240.0	the P146 time
P 150	TB-30 Output	0	0 None 1 0-10 VDC Output Frequency 2 2-10 VDC Output Frequency 3 0-10 VDC Load 4 2-10 VDC Load 5 0-10 VDC Torque 6 2-10 VDC Torque 7 0-10 VDC Power (kW) 8 2-10 VDC Power (kW)			-	2-10 VDC signal can be converted to 4-20 mA with a total circuit impedance of 500 Ω
			9	Network Co	ontrolled		Requires optional communication module (refer to the network module documentation).
P 152	TB-30 Scaling: Frequency	60.0	3.0		{Hz}	2000	If P150 = 1 or 2, sets the frequency at which output equals 10 VDC
P 153	TB-30 Scaling: Load	200	10		{%}	500	If P150 = 3 or 4, sets the Load (as a percent of drive current rating) at which output equals 10 VDC.
P 154	TB-30 Scaling: Torque	100	10		{%}	1000	If P150 = 5 or 6, sets the Torque (as a percent of motor rated torque) at which output equals 10 VDC
P 155	TB-30 Scaling: Power (kW)	1.0	0.1		{kW}	200.0	If P150 = 7 or 8, sets the power at which output equals 10 VDC







4.5.3 Advanced Setup Parameters

Code		Possibl	e Settings	3		IMPORTANT
No.	Name	Default	Selection	า		IMPORTANT
P 160	Speed at Minimum Signal	0.0	-999.0	{Hz}	1000	P161
P 15 I	Speed at Maximum Signal	60.0	-999.0	{Hz}	1000	OV 10V ref (20mA) P160
		i	P161 seP160 or direction	ts the output f P161 < 0.0 H n!	z: For scaling p	6 analog input 0% analog input urposes only; does not indicate opposite ely to analog input signal
P 162	Analog Input Filter	0.01	0.00	{s}	10.00	Adjusts the filter on the analog inputs (TB-5 and TB-25) to reduce the effect of signal noise
P 163	TB-25 Loss Action	0	0 No Actio	on		Selects the reaction to a loss of the 4-20
			1 Fault F.	FoL		mA signal at TB-25. Signal is considered lost if it falls below 2
			Speed r PID feed PID set	reset when TE reference: P1: dback source: point reference reference: P3	37 P137 e: P233	mA • Digital outputs can also indicate a loss of 4-20 mA signal; see P140, P142
P 166	Carrier Frequency	See	0 4 kHz			As carrier frequency is increased, motor
		Notes	1 6 kHz			noise is decreased Observe derating in section 2.3
			2 8 kHz			Automatic shift to 4 kHz at 120% load
			3 10 kHz			 NEMA 4X (IP65) Models: Default = 0 (4kHz) NEMA 1 (IP31) Models: Default = 1 (6kHz)
P 167 ⁽¹⁾	Base Frequency	60.0	25.0	{Hz}	1500	100%
P 168	Fixed Boost		0.0	{%}	30.0	P168 0 P167 f W0112
		i			equency for sta depends on dr	undard applications rive rating
P 169	Accel Boost	0.0	0.0	{%}	20.0	Accel Boost is only active during acceleration
P NO	Slip Compensation	0.0	0.0	{%}	10.0	Increase P170 until the motor speed no longer changes between no load and full load conditions.
(1) Any	changes to this para	motor will	not take of	foot until the	drivo io otopo	od.

(1) Any changes to this parameter will not take effect until the drive is stopped





Code		Possible Settings			IMPORTANT				
No.	Name	Default	Selection		IMPORTANT				
P II I ⁽¹⁾	Current Limit	Max I	30 {%}	Max I	When the limit is reached, the drive displays £L(Current Limit), and either the acceleration time increases or the output frequency decreases. Digital outputs can also indicate when the limit is reached; see P140, P142. Refer to section 2.3 for the maximum output current Max I (%)				
Р ПЧ	DC Brake Voltage	0.0	0.0 {%}	30.0	Setting is a percent of the nominal DC bus voltage.				
P 175	DC Brake Time	0.0	0.0 {s}	999.9					
		i	NOTE CONFIRM MOTOR SUITABILITY FOR USE WITH DC BRAKING DC Brake voltage (P174) is applied for the time specified by P175 with the following exceptions: If P111=1, 3 and P175=999.9 the brake voltage will be applied continuously until a run or fault condition occurs.						
			 If P110=2, 46 and P If P121P124=18 and 	175=999.9, br the correspor	99.9, brake voltage will be applied for 15s rresponding TB-13 input is CLOSED, brake voltage will ut is OPENED or a fault condition occurs.				
P NT	Speed Units	0	0 Hz 1 RPM 2 % 3 /UNITS 4 NONE		Select the UNITS LED that will be illuminated when the drive is running in speed control mode. For this parameter to be used, P178 must be set to a value other than 0. IF P178 is set to 0, the HZ LED will be illuminated regardless of the value set in P177.				
		and greater models only.							
P 118	Display Frequency Multiplier	0.00	0.00	650.00	Allows frequency display to be scaled P178 = 0.00: Scaling disabled P178 > 0.00: Display = Actual Frequency X P178				
	60 Hz, then Drive displays 1750 (rpm)								
P 119	Run Screen Display	0	0 {Parameter Number}	599	0 = Normal Run Screen, this display depends on mode of operation. Refer to section 4.2. Other selections choose a diagnostic parameter to display (P501P599).				



⁽¹⁾ Any changes to this parameter will not take effect until the drive is stopped



Code		Possible Settings					
No.	Name	Default	Selection		IMPORTANT		
P 18 1	Skip frequency 1	0.0	0.0 {Hz}	500	Drive will not run in the defined skip range; used to skip over frequencies that cause mechanical vibration P181 and P182 define the start of the skip ranges P184 > 0 defines the bandwidth of both ranges.		
P 182	Skip frequency 2	0.0	0.0 {Hz}	500			
P 184	Skip frequency bandwidth	0.0	0.0 {Hz}	10.0			
		i	NOTE Bandwidth (Hz) = f_s (Hz) + P1 EXAMPLE: P181 = 18 Hz and	34 (Hz) P184 = 4 H	f _s = P181 or P182 z; skip range is from 18 to 22 Hz		
P 194	Password	225	0000	9999	 Must enter password to access parameters P194 = 0000: Disables password 		
P 197	Clear Fault History	0	0 No Action				
			1 Clear Fault History				
P 199	Program Selection		O Operate from User setting	3			
			Operate from OEM settings Reset to OEM default settings		Refer to Notes 1, 2 and 3		
					Refer to Note 1		
			3 Reset to 60 Hz default set	ings	 Refer to Note 4 Parameters are reset to the defaults listed in this manual. For P199=4, the following exceptions appl - P103, P152, P161, P167 = 50.0 Hz 		
			4 Reset to 50 Hz default set	ings	- P304 = 50 Hz; - P305 = 1450 RPM - P107 = 0 (480 V drives only)		
			5 Translate		Refer to Note 5		
		\triangle	WARNING! Modification of P199 can affect drive functionality! STOP and EXTERNAL FAULT circuitry may be disabled! Check P100 and P121P124				
		i	P199 is set to 1 or 2. NOTE 2 When P199 is set to 1, the dri	ve operates ers can be o	ttings, a flashing <i>GF</i> will be displayed when from the OEM settings stored in the EPM changed (<i>GE</i> will be displayed if attempted).		

NOTE 4

Reset 60 and Reset 50 will set the Assertion Level (P120) to "2" (High). P120 may need to be reset for the digital input devices being used. An **F_RL** fault may occur if P120 and the Assertion switch are not set identically.

NOTE 5

If an EPM that contains data from a previous compatible software version is installed:

- The drive will operate according to the previous data, but parameters cannot be changed (cE will be displayed if attempted)
- To update the EPM to the current software version, set P199 = 5. The parameters can now be changed but the EPM is incompatible with previous software revisions.





4.5.4 PID Parameters

Code	Code		Possible Settings			IMPORTANT	
No.	Name	Default	Selection			IMPORTANT	
P200	PID Mode	0		led al-acting se-acting		Normal-acting: As feedback increases, motor speed decreases Reverse-acting: As feedback increases, motor speed increases PID mode is disabled in Vector Torque mode (P300 = 5)	
		i	the Auto Ref setpoint refe fault will occ Example: T (Auto Refere • TB-13x = • TB-13x =	rerence that reprence uses to cur. The desired Pence: Keypad) Closed: PID	natches the des he same analog ID setpoint refer : mode is active node is disabled	nputs (P121P124) must be used to select irred PID setpoint reference. If the selected PID signal as the PID feedback (P201), an F_I L rence is the keypad (▲ and ▼). Set TB-13x = 6 and the drive speed will be controlled by the	
P20 I	PID Feedback Source	0	0 4-20 mA	, ,		Must be set to match the PID feedback signal	
P202	PID Decimal Point	1	2 PID Disp 3 PID Disp	lay = XXXX lay = XXX.X lay = XX.XX lay = X.XXX lay = .XXXX		Applies to P204, P205, P214, P215, P231 P233, P242, P522, P523	
P203	PID Units	0	0 % 1 /UNITS 2 AMPS 3 NONE			Select the UNITS LED that will be illuminated when the drive is running in PID control mode	
		i	NOTE: P203 is appl	licable to SM	V 15HP (11kW)	and greater models only.	
P204	Feedback at Minimum Signal	0.0	-99.9		3100.0	Set to match the range of the feedback signal being used	
P205	Feedback at Maximum Signal	100.0	-99.9		3100.0	Example: Feedback signal is 0 - 300 PSI; P204 = 0.0, P205 = 300.0	
P207	Proportional Gain	5.0	0.0	{%}	100.0	Used to tune the PID loop:	
P208	Integral Gain	0.0	0.0	{s}	20.0	Increase P207 until system becomes unstable, then decrease P207 by 10-15%	
P209	Derivative Gain	0.0	0.0	{s}	20.0	Next, increase P208 until feedback matc setpoint If required, increase P209 to compensate for sudden changes in feedback	
		i	with care	•		ise on the feedback signal and must be used ed in pump and fan applications	





Code		Possibl	e Settings			
No.	Name	Default	Selection			IMPORTANT
P2 10	PID Setpoint Ramp	20.0	0.0	{s}	100.0	time of setpoint change from P204 to P205 or vice versa. Used to smooth the transition from one PID setpoint to another, such as when using the Preset PID Setpoints (P231P233)
P2 14	Minimum Alarm	0.0	P204		P205	Use with P140, P142 = 1823
P2 15	Maximum Alarm	0.0	P204		P205	
P23 I	Preset PID Setpoint #1	0.0	P204		P205	TB-13A activated; P121 = 3 and P200 = 1 or 2
P232	Preset PID Setpoint #2	0.0	P204		P205	TB-13B activated; P122 = 3 and P200 = 1 or 2
P233	Preset PID Setpoint #3	0.0	P204		P205	TB-13C activated; P123 = 3 and P200 = 1 or 2
P240	Sleep Threshold	0.0	0.0	{Hz}	500.0	• If drive speed < P240 for longer than P241,
P24 I	Sleep Delay	30.0	0.0	{s}	300.0	output frequency = 0.0 Hz; drive display = 5LP
P242	Sleep Bandwidth	0.0	0.0 Where: B _{max} =	 (P205 - P204	B _{max}	P240 = 0.0: Sleep mode is disabled. P200 = 02: Drive will start again when speed command is above P240 P242 > 0.0: Drive will restart when the PID feedback differs from the setpoint by more than the value of P242 or when the PID loop requires a speed above P240.





4.5.5 Vector Parameters

Code		Possible Settings				IMPORTANT	
No.	Name	Default	Selection			IMPORTANT	
P300 ⁽¹⁾	Drive Mode	0	0 Constant	V/Hz		Constant torque V/Hz control for general applications	
			1 Variable V	//Hz		Variable torque V/Hz control for centrifugal pump and fan applications	
			2 Enhanced	Constant V/H	Ηz	For single or multiple motor applications that	
			3 Enhanced	Variable V/H	Z	require better performance than settings 0 or 1, but cannot use Vector mode, due to: • Missing required motor data • Vector mode causing unstable motor operation	
			4 Vector Sp	eed		For single-motor applications requiring higher starting torque and speed regulation	
			5 Vector To	rque		For single-motor applications requiring torque control independent of speed	
		i	To configure the drive for either Vector mode or Enhanced V/Hz mode: • P300 = 4, 5: - Set P302P306 according to motor nameplate - Set P399 = 1 - Make sure motor is cold (20° - 25° C) and apply a Start command - Display will indicate Eft for about 40 seconds - Once the calibration is complete, the display will indicate 5±oF; apply another Start command to actually start the motor - If an attempt is made to start the drive in Vector or Enhanced V/Hz mode before performing the Motor Calibration, the drive will display F_n Id and will not operate • P300 = 2, 3: Same as above but only need to set P302P304				
P302 ⁽¹⁾	Motor Rated Voltage		0	{V}	600	Default setting = drive rating	
P303 ⁽¹⁾	Motor Rated Current		0.0	{A}	500.0	Set to motor nameplate data	
P304 ⁽¹⁾	Motor Rated Frequency	60	0	{Hz}	1000		
P305 ⁽¹⁾	Motor Rated Speed	1750	300	{RPM}	65000	Set to motor nameplate data	
P306 ⁽¹⁾	Motor Cosine Phi	0.80	0.40		0.99		
		i	NOTE If motor cosine phi is not known, use one of the following formulas: cos phi = motor Watts / (motor efficiency X P302 X P303 X 1.732) cos phi = cos [sin ¹ (magnetizing current / motor current)]				
P3 10 ⁽¹⁾	Motor Stator Resistance	0.00	0.00	{Ω}	64.00	Will be automatically programmed by P399 Changing these settings can adversely	
P3 I ⁽¹⁾	Motor Stator Inductance	0.0	0.0	{mH}	2000	affect performance. Contact factory technical support prior to changing	
P330	Torque Limit	100	0	{%}	400	When P300 = 5, sets the maximum output torque.	

⁽¹⁾ Any changes to this parameter will not take effect until the drive is stopped





Code		Possible Settings				IMPORTANT
No.	Name	Default	Se	lection		IMPORTANT
P33 I	Preset Torque Setpoint #1	100	0	{%}	400	TB-13A activated; P121 = 3 and P300 = 5
P332	Preset Torque Setpoint #2	100	0	{%}	400	TB-13B activated; P122 = 3 and P300 = 5
PBBB	Preset Torque Setpoint #3	100	0	{%}	400	TB-13C activated; P123 = 3 and P300 = 5
P340(1)	Current Loop P Gain	0.25	0.0	0	16.0	Changing these settings can adversely affect
P34 I(1)	Current Loop I Gain	65	12	{ms}	9990	performance. Contact factory technical support prior to changing.
P342(1)	Speed Loop Adjust	0.0	0.0	{%}	20.0	
P399	Motor Auto- calibration	0	1	1 Calibration Enabled		If P300 = 25, motor calibration must be performed, but motor data must be programmed first An alternating CRL / Err will occur if: motor calibration is attempted with P300 = 0 or 1 motor calibration is attempted before programming motor data
		i	NOTE: To run the Auto Calibration: - Set P302P306 according to motor nameplate - Set P399 = 1 - Make sure motor is cold (20° - 25° C) - Apply a Start command - Display will indicate <i>LFIL</i> for about 40 seconds - Once the calibration is complete, the display will indicate <i>5ŁoP</i> ; apply another Start command to actually start the motor - Parameter P399 will now be set to 2.			

⁽¹⁾ Any changes to this parameter will not take effect until the drive is stopped.

4.5.6 Network Parameters

Code		Possibl	e Settings	IMPORTANT
No.	Name	Default	Selection	IMPORTANT
P400	Network Protocol		0 Not Active	
			1 Remote Keypad	
			2 Modbus RTU	
			3 CANopen	This parameter setting is based upon the network or I/O module that is installed.
			4 DeviceNet	
			5 Ethernet	
			6 Profibus	
			7 Lecom-B	
			8 I/O Module	
P40 I P499		Module S	pecific Parameters	Refer to the Communications Reference Guide specific to the network or I/O module installed.





4.5.7 Diagnostic Parameters

Code			Display Range	9	IMPORTANT
No.	Name		(READ ONLY)		IMPORTANT
P500	Fault History				Displays the last 8 faults Format: n.xxx where: n = 18; 1 is the newest fault xxx = fault message (without the F.) Refer to section 5.3
P50 I	Software Version				Format: x.yz
P502	Drive ID				A flashing display indicates that the Drive ID stored in the EPM does not match the drive model it is plugged into.
P503	Internal Code				Alternating Display: xxx-; -yy
P505	DC Bus Voltage	0	{VDC}	1500	
P506	Motor Voltage	0	{VAC}	1000	
P507	Load	0	{%}	255	Motor load as % of drive's output current rating. Refer to section 2.3.
P508	Motor Current	0.0	{A}	1000	Actual motor current
P509	Torque	0	{%}	500	Torque as % of motor rated torque (vector mode only)
PS 10	kW	0.00	{kW}	650.0	
P5 11	kWh	0.0	{kWh}	9999999	Alternating display: xxx-; yyyy when value exceeds 9999
P5 12	Heatsink Temp	0	{°C}	150	Heatsink temperature
P520	0-10 VDC Input	0.0	{VDC}	10.0	Actual value of signal at TB-5
P52 I	4-20 mA Input	0.0	{mA}	20.0	Actual value of signal at TB-25
P522	TB-5 Feedback	P204		P205	TB-5 signal value scaled to PID feedback units
P523	TB-25 Feedback	P204		P205	TB-25 signal value scaled to PID feedback units
P525	Analog Output	0	{VDC}	10.0	Refer to P150P155
P527	Actual Output Frequency	0	{Hz}	500.0	
P528	Network Speed Command	0	{Hz}	500.0	Command speed if (Auto: Network) is selected as the speed source
P530	Terminal and Protection Status				Indicates terminal status using segments of the LED display. (Refer to section 4.5.7.1)
P53 I	Keypad Status				Indicates keypad button status using segments of the LED display. (Refer to section 4.5.7.2)
P540	Total Run Time	0	{h}	9999999	Alternating display: xxx-; yyyy when value exceeds 9999
P54 I	Total Power On Time	0	{h}	9999999]



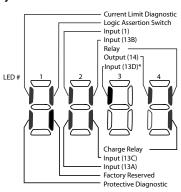


4.5.7.1 Terminal & Protection Status Display

Parameter P530 allows monitoring of the control terminal points and common drive conditions:

An illuminated LED segment indicates:

- the protective circuit is active (LED 1)
- the Logic Assertion Switch is set to High (+)
- input terminal is asserted (LED 2)
- · output terminal is energized (LED 4)
- the Charge Relay is not a terminal, this segment will be illuminated when the Charge Relay is energized (LED 4).

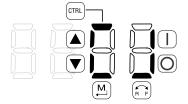


* Input 13D available on 15-30HP (11-22kW) models only

4.5.7.2 Keypad Status Display

Parameter P531 allows monitoring of the keypad pushbuttons: An illuminated LED segment indicates when the button is depressed.

LED 1 and LED 2 are used to indicate pushbutton presses on a remote keypad that is attached to the drive. LED 3 and LED 4 indicate button presses on the local drive keypad.



4.5.8 Onboard Communications Parameters 15-30HP (11-22kW)

The P6xx Onboard Communication parameters are applicable to the 15HP (11kW) and greater models only.

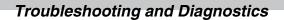
Code		Possibl	e Settings	IMPORTANT
No.	Name	Default	Selection	IMPORTANT
P600	Network Enable	0	0 Disabled	This parameter enables the onboard network
			1 Remote Keypad	communications.
			2 Modbus	
			7 Lecom	
		i	NOTE: Onboard Communications will be disabled if: - P600 = 0, or - P600 = 1 and P400 = 1, or - P600 = 2 and P400 = 2, 3, 4, 5, 6 or 7 - P600 = 7 and P400 = 2, 3, 4, 5, 6 or 7 If the onboard communications are disabled, the user will not have access to any of the other P6xx parameters.	
P6 10	Network Address	1	1 - 247	Modbus
		1	1 - 99	Lecom





Code		Possible Settings		шрортант	
No.	Name	Default	Selection	IMPORTANT	
P5 1 1	Network Baud Rate	2	0 2400 bps	Modbus	
			1 4800 bps		
			2 9600 bps		
			3 19200 bps		
		0	0 9600 bps	Lecom	
			1 4800 bps		
			2 2400 bps		
			3 1200 bps		
			4 19200 bps		
P6 12	Network Data Format	0	0 8, N, 2	Modbus Only	
			1 8, N, 1		
			2 8, E, 1		
			3 8, 0, 1		
P620	Network Control	0	0 Monitor Only	Lecom Only	
	Level		1 Parameter Programming		
			2 Programming and Setpoint Control		
			3 Full Control		
P624	Network Powerup	0	0 Quick Stop	Lecom Only	
	Start Status		1 Controller Inhibit		
P625	Network Timeout	10.0	0.0 - 300.0 seconds	Modbus	
		50	0 - 65000 milliseconds	Lecom	
P626	Network Timeout	4	0 No action	Modbus	
	Action		1 Stop (P111)		
			2 Quick Stop		
			3 Controller Inhibit		
			4 Trip Fault, F.nF1		
		0	0 No action	Lecom	
			1 Controller Inhibit		
			2 Quick Stop		
			3 Trip Fault, F.nF1		
P627	Network Messages		Read-Only: 0 - 9999	Valid network messages received	
	Received	i	NOTE: When the number of messages e. counting from 0.	xceeds 9999, the counter resets and resumes	







5.1 Status/Warning Messages

	Status / Warning	Cause	Remedy
br	DC-injection brake active	DC-injection brake activated	Deactivate DC-injection brake deactivate digital input automatically after P175 time has expired
ЬF	Drive ID warning	The Drive ID (P502) stored on the EPM does not match the drive model.	Verify motor data (P302P306) and perform Auto Calibration. Set drive mode (P300) to 0 or 1 Reset the drive (P199 to 3 or 4) and reprogram.
CAL	Motor Auto-calibration is being performed	See P300, P399	
сE	An EPM that contains valid data from a previous software version has been installed	An attempt was made to change parameter settings	Parameter settings can only be changed after the EPM data is converted to the current version (P199 = 5)
EL	Current Limit (P171) reached	Motor overload	Increase P171 Verify drive/motor are proper size for application
dEC	Decel Override	The drive has stopped decelerating to avoid tripping into HF fault, due to excessive motor regen (2 sec max).	If drive trips into HF fault: Increase P105, P126 Install Dynamic Braking option
Err	Error	Invalid data was entered, or an invalid command was attempted	
FEL	Fast Current Limit	Overload	Verify drive/motor are proper size for application
F5Ł	Flying Restart Attempt after Fault	P110 = 5,6	
GE	OEM Settings Operation warning	An attempt was made to change parameter settings while the drive is operating in OEM Settings mode $(P199 = 1)$	In OEM Settings mode, making changes to parameters is not permitted
GF	OEM Defaults data warning	An attempt was made to use (or reset to) the OEM default settings (P199 = 1 or 2) using an EPM without valid OEM data.	Install an EPM containing valid OEM Defaults data
LC	Fault Lockout	The drive attempted 5 restarts after a fault but all attempts were unsuccessful (P110 = 36)	Drive requires manual reset Check Fault History (P500) and correct fault condition
PdEC	PID Deceleration Status	PID setpoint has finished its ramp but the drive is still decelerating to a stop.	
PI d	PID Mode Active	Drive has been put into PID Mode. Refer to P200.	





	Status / Warning	Cause	Remedy
5LP	Sleep Mode is active	Refer to P240P242	
5P	Start Pending		To disable Auto-Restart, set P110 = 02
5Pd	PID Mode disabled.	Drive has been taken out of PID Mode. Refer to P200.	
5toP	Output frequency = 0 Hz (outputs U, V, W inhibited)	Stop has been commanded from the keypad, terminal strip, or network	Apply Start command (Start Control source depends on P100)

5.2 Drive Configuration Messages

When the Mode button is pressed and held, the drive's display will provide a 4-digit code that indicates how the drive is configured. If the drive is in a Stop state when this is done, the display will also indicate which control source commanded the drive to Stop (the two displays will alternate every second).

	Configuration Display							
Format = x.y.zz	x = Control Source: y = Mode: zz = Reference:							
	L = Local Keypad E = Terminal Strip P = Remote Keypad P = PID mode E U = 0-10 VDC (TB-5) E I = 4-20 mA (TB-25) JG = Jog n = Network DP = MOP P I P7 = Preset 17							
	Example: • L_5_CP = Local Keypad Start control, Speed mode, Keypad speed reference • L_P_EU = Terminal Strip Start control, PID mode, 0-10 VDC setpoint reference • n_L_P2 = Network Start control, Vector Torque mode, Preset Torque #2 reference							
	Stop Source Display							
Format = x_5£P	Format = x_5EP Stop command came from Local Keypad							





5.3 Fault Messages

The messages below show how they will appear on the display when the drive trips. When looking at the Fault History (P500), the F_{-} will not appear in the fault message.

	Fault	Cause	Remedy (1)
F_AF	High Temperature fault	Drive is too hot inside	Reduce drive load Improve cooling
F_AL	Assertion Level fault	Assertion Level switch is changed during operation P120 is changed during operation P100 or P121P124 are set to a value other than 0 and P120 does not match the Assertion Level Switch.	Make sure the Assertion Level switch and P120 are both set for the type of input devices being used, prior to setting P100 or P121P124. Refer to 3.2.3 and P120.
F_bF	Personality fault	Drive Hardware	Cycle Power
F_CF	Control fault	An EPM has been installed that is either blank or corrupted	Power down and install EPM with valid data Reset the drive back to defaults (P199)
F_cF	Incompatible EPM fault	An EPM has been installed that contains data from an incompatible parameter version	 = 3, 4) and then re-program If problem persists, contact factory technical support
F_dbF	Dynamic Braking fault	Dynamic braking resistors are overheating	Increase active decel time (P105, P126, P127). Check mains voltage and P107
F_EF	External fault	P121P124 = 21 and that digital input has been opened. P121P124 = 22 and that digital input has been closed.	Correct the external fault condition Make sure digital input is set properly for NC or NO circuit
F_F I	EPM fault	EPM missing or defective	Power down and replace EPM
F_F2 F_F 12	Internal faults		Contact factory technical support
F_Fnr	Control Configuration Fault	The drive is setup for REMOTE KEYPAD control (P100=2 or 5) but is not setup to communicate with a remote keypad	Set P400 = 1, or P600 = 1
		The drive is setup for NETWORK ONLY control (P100=3) but is not setup for network communications	Set P400 or P600 to a valid network communications protocol selection
F_FoL	Loss of 4-20 mA signal fault	4-20 mA signal (at TB-25) is below 2 mA $(P163 = 1)$	Check signal/signal wire
F_GF	OEM Defaults data fault	Drive is powered up with P199 =1 and OEM settings in the EPM are not valid.	Install an EPM containing valid 0EM Defaults data or change P199 to 0.
F_HF	High DC Bus Voltage fault	Mains voltage is too high	Check mains voltage and P107
		Decel time is too short, or too much regen from motor	Increase active decel time (P105, P126, P127) or install Dynamic Braking option

⁽¹⁾ The drive can only be restarted if the error message has been reset.





Fault		Cause	Remedy (1)			
F_ IL	Digital Input Configuration fault (P121 P124)	More than one digital input set for the same function	Each setting can only be used once (except settings 0 and 3)			
		Only one digital input configured for MOP function (Up, Down)	One input must be set to MOP Up, another must be set to MOP Down			
		PID mode is entered with setpoint reference and feedback source set to the same analog signal	Change PID setpoint reference (P121 P124) or feedback source (P201).			
		One of the digital inputs (P121P124) is set to 10 and another is set to 1114.				
		One of the digital inputs (P121P124) is set to 11 or 12 and another is set to 13 or 14.	Reconfigure digital inputs			
		PID enabled in Vector Torque mode (P200 = 1 or 2 and P300 = 5)	PID cannot be used in Vector Torque mode			
F_JF	Remote keypad fault	Remote keypad disconnected	Check remote keypad connections			
F_LF	Low DC Bus Voltage fault	Mains voltage too low	Check mains voltage			
F_n ld	No Motor ID fault	An attempt was made to start the drive in Vector or Enhanced V/Hz mode prior to performing the Motor Auto-calibration	See P300P399 for Drive Mode setup and calibration.			
F_nEF	Module communication fault	Communication failure between drive and Network Module.	Check module connections			
F_nF 1 F_nF9	Network Faults	Refer to the module documentation. for Causes and Remedies.				
F_OF	Output fault: Transistor fault	Output short circuit	Check motor/motor cable			
		Acceleration time too short	Increase P104, P125			
		Severe motor overload, due to: • Mechanical problem • Drive/motor too small for application	Check machine / system Verify drive/motor are proper size for application			
		Boost values too high	Decrease P168, P169			
		Excessive capacitive charging current of the motor cable	Use shorter motor cables with lower charging current Use low capacitance motor cables Install reactor between motor and drive.			
		Failed output transistor	Contact factory technical support			
F_0F 1	Output fault: Ground fault	Grounded motor phase	Check motor and motor cable			
		Excessive capacitive charging current of the motor cable	Use shorter motor cables with lower charging current			
F_PF	Motor Overload fault	Excessive motor load for too long	Verify proper setting of P108 Verify drive and motor are proper size for application			
F_rF	Flying Restart fault	Controller was unable to synchronize with the motor during restart attempt; (P110 = 5 or 6)	Check motor / load			

(1) The drive can only be restarted if the error message has been reset.







Fault		Cause	Remedy (1)		
F_5F	Single-Phase fault	A mains phase has been lost	Check mains voltage		
F_UF	Start fault	Start command was present when power was applied (P110 = 0 or 2).	Must wait at least 2 seconds after power-up to apply Start command Consider alternate starting method (refer to P110).		

(1) The drive can only be restarted if the error message has been reset.





Appendix

Appendix A

A.1 Permissable Cable Lengths

The table herein lists the permissable cable lengths for use with an SMV inverter with an internal EMC filter.



NOTE

This table is intended as a reference guideline only; application results may vary. The values in this table are based on testing with commonly available low-capacitance shielded cable and commonly available AC induction motors. Testing is conducted at worst case speeds and loads.

Maximum Permissible Cable Lengths (Meters) for SMV Model with Internal EMC Filters										
			Carrier 6 = 0)	6 kHz Carrier (P166 = 1)		8 kHz Carrier (P166 = 2)		10 kHz Carrier (P166 = 3)		
		Class A	Class B	Class A	Class B	Class A	Class B	Class A	Class B	
240 V, 1-phase (2/PE)	ESV251ee2SFe	38	12	35	10	33	5	30	N/A	
	ESV371dd2SFd	38	12	35	10	33	5	30	N/A	
	ESV751dd2SFd	38	12	35	10	33	5	30	N/A	
0 V, 1-pł (2/PE)	ESV112dd2SFd	38	12	35	10	33	5	30	N/A	
24	ESV152dd2SFd	38	12	35	10	33	5	30	N/A	
	ESV222dd2SFd	38	12	35	10	33	5	30	N/A	
	ESV371ee4TFe	30	4	25	2	20	N/A	10	N/A	
	ESV751dd4TFd	30	4	25	2	20	N/A	10	N/A	
e e	ESV112dd4TFd	30	4	25	2	20	N/A	10	N/A	
-bhas	ESV152dd4TFd	30	4	25	2	20	N/A	10	N/A	
400/480 V,3-phase (3/PE)	ESV222dd4TFd	30	4	25	2	20	N/A	10	N/A	
0/48	ESV302dd4TFd	30	4	25	2	20	N/A	10	N/A	
40	ESV402dd4TFd	54	5	48	3	42	2	N/A	N/A	
	ESV552dd4TFd	54	5	48	3	42	2	N/A	N/A	
	ESV752dd4TFd	54	5	48	3	42	2	N/A	N/A	

NOTE: The "##" symbols are place holders in the Model part number that contain different information depending on the specific configuration of the model. Refer to the SMV Type Number Designation table in section 2.2 for more information.

